

3M General Offices  
 3M Center  
 St. Paul, Minnesota 55144-1000  
 612/733-1110  
 Duns No.: 00-617-3082

03-32  
 3446

MATERIAL SAFETY  
 DATA SHEET



**DIVISION:** AUTOMOTIVE TRADES  
**TRADE NAME:**  
 3M Structural Adhesive (Part B) PART NO. 08101  
**3M I.D. NUMBER:** 62-3535-0509-2  
**ISSUED:** APRIL 12, 1990  
**SUPERSEDES:** SEPTEMBER 21, 1989  
**DOCUMENT:** 10-3181-4

1. INGREDIENT	C.A.S. NO.	PERCENT	EXPOSURE		LIMITS	
			VALUE	UNIT	TYPE	AUTH
polyester resin - Vendor Trade Secret (V.T.S.)	V.T.S.	40.0 - 50.0	NONE	NONE	NONE	NONE
talc	14807-96-6	15.0 - 25.0	2	mg/m3	TWA	ACGIH
polypropylene glycol	25322-69-4	15.0 - 25.0	NONE	NONE	NONE	NONE
titanium dioxide	13463-67-7	5.0 - 15.0	10	mg/m3	TWA	ACGIH
polyoxypropylene triol	25723-16-4	1.0 - 10.0	NONE	NONE	NONE	NONE
zeolites, naa	68989-22-0	1.0 - 10.0	NONE	NONE	NONE	NONE
o-diethylbisaniline	13680-35-8	1.0 - 10.0	NONE	NONE	NONE	NONE
beta-(3,4-epoxycyclohexyl) ethyltrimethoxysilane	3388-04-3	0.1 - 0.5	NONE	NONE	NONE	NONE

**SOURCE OF EXPOSURE LIMIT DATA:**  
 - ACGIH: American Conference of Governmental Industrial Hygienists  
 - NONE: None Established

**NOTE:** This Base (Mfg. #EC-3535) used with 3M Structural Adh. (Part A) PART No. #08101; (Mfg. #EC-3635 - MSDS DOC #1031806).

**2. PHYSICAL DATA**

BOILING POINT:..... N/A  
 VAPOR PRESSURE:..... N/A  
 VAPOR DENSITY:..... N/A  
 EVAPORATION RATE:..... N/A  
 SOLUBILITY IN WATER:..... Very slight  
 SP. GRAVITY:..... 1.310 Water = 1  
 PERCENT VOLATILE:..... 0.00 %  
 VOLATILE ORGANICS:..... N/A  
 pH:..... N/A  
 VISCOSITY:..... 5000.0-40000.0 CPS  
 APPEARANCE AND ODOR: White, viscous liquid, resinous odor

**3. FIRE AND EXPLOSION HAZARD DATA**

FLASH POINT:.....  
 FLAMMABLE LIMITS - LEL:.....  
 FLAMMABLE LIMITS - UEL:.....  
 AUTOIGNITION TEMPERATURE: ...  
 EXTINGUISHING MEDIA:  
 CO2, foam, dry chemical, water  
**SPECIAL FIRE FIGHTING PROCEDURES:**  
 Fire fighters should wear self-contained breathing apparatus when fighting fires involving this material.  
**UNUSUAL FIRE AND EXPLOSION HAZARDS:**  
 None.  
**NFPA-HAZARD-CODES:** HEALTH 1 FIRE 0 REACTIVITY 1  
**UNUSUAL REACTION HAZARD:** NONE

Abbreviations: N/D - Not Determined N/A - Not Applicable

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03-32  
3441

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**3M**

MSDS: 3M Structural Adhesive (Part B) PART NO. 08101  
APRIL 12, 1990

PAGE: 2 of 3

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#### 4. REACTIVITY DATA

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**STABILITY:** Stable  
**INCOMPATIBILITY - MATERIALS TO AVOID:**  
N/A  
**HAZARDOUS POLYMERIZATION:** Will Not Occur  
**HAZARDOUS DECOMPOSITION PRODUCTS:**  
CO, CO<sub>2</sub>, nitrogen oxides and smoke particles when subjected to  
excessive heat or flame.

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#### 5. ENVIRONMENTAL INFORMATION

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**SPILL RESPONSE:**  
Ventilate the area. Observe precautions from other sections.  
Collect spilled material. Place in a suitable U.S. Department of  
Transportation - approved container, and seal.

**RECOMMENDED DISPOSAL:**  
FOR BASE ONLY: DO NOT LANDFILL when in liquid form. Incinerate bulk  
material after mixing with flammable material in an industrial or  
commercial facility. Disposal should be in accordance with  
applicable regulations. FOR BASE (WHEN MIXED WITH ACCELERATOR):  
Fully-cured or neutralized waste may be disposed in a sanitary  
landfill. Incinerate unused or partially cured bulk material after  
mixing with flammable material in an industrial or commercial  
facility. Disposal should be in accordance with applicable  
regulations.

**ENVIRONMENTAL DATA:**  
Volatile Organic Compound (VOC):  
Maximum VOC = N/A.  
Maximum VOC minus Water minus Exempt Solvents = N/A.

**SARA HAZARD CLASS:**  
FIRE HAZARD: No PRESSURE: No REACTIVITY: No ACUTE: Yes CHRONIC: Yes

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#### 6. SUGGESTED FIRST AID

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**EYE CONTACT:**  
Immediately flush eyes with plenty of water for at least 10 minutes  
and call a physician.

**SKIN CONTACT:**  
Wash thoroughly with soap and water.

**INHALATION:**  
Provide fresh air. Call a physician.

**IF SWALLOWED:**  
Do not induce vomiting. Immediately call a physician or poison  
control center.

**OTHER FIRST AID:**  
NONE

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03-32  
3442

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DATA SHEET



MSDS: 3M Structural Adhesive (Part B) PART NO. 08101  
APRIL 12, 1990

PAGE: 3 of 3

#### 7. PRECAUTIONARY INFORMATION

This material is part of a two component system. The precautions for each component should be observed when separate or mixed.  
PRECAUTIONS FOR BASE MATERIAL ONLY: Avoid contact with eyes and skin; wear safety glasses and impervious gloves when handling material. Keep container closed when not in use. Keep out of the reach of children. PRECAUTIONS FOR TWO-COMPONENT MATERIAL: When this base is used in combination with the accelerator follow the precautions outlined in the accelerator 3M Structural Adhesive (Part B) PART NO. 08101 Material Safety Data Sheet.

#### ADDITIONAL EXPOSURE LIMITS

INGREDIENTS	---- EXPOSURE LIMITS ----			
	VALUE	UNIT	TYPE	AUTH
talc	2	mg/m <sup>3</sup>	TWA	OSHA
titanium dioxide	10	mg/m <sup>3</sup>	TWA	OSHA

#### SOURCE OF EXPOSURE LIMIT DATA:

- OSHA: Occupational Safety and Health Administration

#### 8. HEALTH HAZARD DATA

EYE CONTACT: May cause eye irritation.

SKIN CONTACT: May cause skin irritation on repeated or prolonged contact.

INHALATION: Vapors released during heat curing may cause respiratory irritation.

INGESTION: May cause digestive system irritation.

OTHER: beta-(3,4-epoxycyclohexyl)ethyltrimethoxysilane, (present at a level below 0.5%) has been shown to be weakly tumorigenic in mice by chronic recurrent application to the skin. The relevance of these findings to man is unknown.

#### SECTION CHANGE DATES

HEADING SECTION CHANGED SINCE SEPTEMBER 21, 1989 ISSUE

Abbreviations: N/D - Not Determined N/A - Not Applicable

The information on this Data Sheet represents our current data and best opinion as to the proper use in handling of this material under normal conditions. Any use of the material which is not in conformance with this Data Sheet or which involves using the material in combination with any other material or any other process is the responsibility of the user.