



Fel-Pro Incorporated
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 Skokie, Illinois 60076
 Phone (312) 761-4500 and 674-7700

MATERIAL SAFETY DATA SHEET

2445-85A

P/N 365

Essentially similar to U.S. Dept. of Labor Form No. LSB-00S-4, May 1969

SECTION I	
MANUFACTURER'S NAME Fel-Pro Incorporated	EMERGENCY TELEPHONE NO. (312) 674-7700
ADDRESS (Number, Street, City, State, and ZIP Code) 7450 N. McCormick Blvd., Skokie, Illinois 60076	
CHEMICAL NAME AND SYNONYMS Not applicable -- Mixture	TRADE NAME AND SYNONYMS Multipoxy Clear - Component A
CHEMICAL FAMILY Epoxy resins	FORMULA Not applicable -- Mixture

SECTION II—HAZARDOUS INGREDIENTS			
PAINTS, PRESERVATIVES AND SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS
PIGMENTS			BASE METAL
CATALYST			ALLOYS
VEHICLE			METALLIC COATINGS
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX
ADDITIVES			OTHERS
OTHERS			
HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES			
Epoxy resins			94
Balance of product is considered nonhazardous per U.S. Dept. of Labor O.S.H.A. criteria re: 29CFR 1910.1200 Hazard Communications Law.			

SECTION III—PHYSICAL DATA			
BOILING POINT (°F.)	500°F	SPECIFIC GRAVITY (H ₂ O=1)	1.18
VAPOR PRESSURE (mmHg.) @20°C	Negligible	PERCENT VOLATILE BY VOLUME (%)	Negligible
VAPOR DENSITY AIR=1	> 1	EVAPORATION RATE (=1)	Not Applicable
SOLUBILITY IN WATER	Negligible		
APPEARANCE AND ODOR	Pale viscous liquid, characteristic epoxy resin odor.		

SECTION IV—FIRE AND EXPLOSION HAZARD DATA			
FLASH POINT (Method Used)	400°C/COC	FLAMMABLE LIMITS	Not Applicable
EXTINGUISHING MEDIA	Use water fog, dry chemicals, foam, CO ₂ .		
SPECIAL FIRE FIGHTING PROCEDURES	Wear self-contained breathing apparatus when fighting fires in confined areas.		
	Use eye protection.		
UNUSUAL FIRE AND EXPLOSION HAZARDS	None known.		

SECTION V—HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE	Not determined.
EFFECTS OF OVEREXPOSURE	This material contains epoxy resins which may cause skin and eye irritation or sensitization after prolonged or repeated contact, especially in sensitive individuals.
EMERGENCY AND FIRST AID PROCEDURES	On skin - wash with soap and water. If irritation occurs, consult physician.
	In eyes - flush with tepid water 15 minutes holding eyelids apart. Consult physician immediately. Inhalation, remove to fresh air, keep warm and quiet, consult physician.

SECTION VI—REACTIVITY DATA

STABILITY	UNSTABLE		CONDITIONS TO AVOID None
	STABLE	X	
INCOMPATIBILITY (Materials to avoid) Strong oxidizers, acids, bases, amines and mercaptans			
HAZARDOUS DECOMPOSITION PRODUCTS Pyrolysis yields CO, CO ₂ and incompletely burned hydrocarbons.			
HAZARDOUS POLYMERIZATION	MAY OCCUR	X	CONDITIONS TO AVOID Premature reaction with acids, amines, mercaptans and bases
	WILL NOT OCCUR		

SECTION VII—SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED	Absorb with inert absorbent material. Sweep or scoop up and put in disposal container.
	Flush area immediately with plenty of water; prevent washings from entering waterway.
WASTE DISPOSAL METHOD	
Controlled incineration or bury in a posted toxic substances landfill in accordance with Federal, State and Local Regulations.	

SECTION VIII—SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type) Use a NIOSH-MESA approved organic vapor respirator if ventilation is inadequate.		
VENTILATION	LOCAL EXHAUST Acceptable (50 f.p.m.)	SPECIAL None
	MECHANICAL (General) Acceptable (50 f.p.m.)	OTHER None
PROTECTIVE GLOVES Recommended	EYE PROTECTION Sufficient to prevent contact.	
OTHER PROTECTIVE EQUIPMENT Wear splash-proof apron or coveralls to help avoid contact and maintain cleanliness.		

SECTION IX—SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING	Store at room temperature. Practice reasonable care and cleanliness.
OTHER PRECAUTIONS	
Keep out of reach of children.	

John Michna