



Fel-Pro Incorporated
 7450 N. McCormick Blvd
 Box C1103
 Skokie, Illinois 60076
 Phone (312) 761-4500 and 674-7700

MATERIAL SAFETY DATA SHEET

2335-85

P/N 360, 366, 376,
376FPK, 377

Essentially similar to U.S. Dept. of Labor Form No. LSB-00S-4, May 1969

SECTION I	
MANUFACTURER'S NAME Fel-Pro Incorporated	EMERGENCY TELEPHONE NO. (312) 674-7700
ADDRESS (Number, Street, City, State, and ZIP Code) 7450 N. McCormick Blvd., Skokie, Illinois 60076	
CHEMICAL NAME AND SYNONYMS Not applicable -- Mixture	TRADE NAME AND SYNONYMS Pro Line RTV Clear
CHEMICAL FAMILY Not applicable -- Mixture	FORMULA Not applicable -- Mixture

SECTION II—HAZARDOUS INGREDIENTS					
PAINTS PRESERVATIVES AND SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		
CATALYST	Acetoxysilane	5	10 ppm*	ALLOYS	
VEHICLE			METALLIC COATINGS		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHERS					
HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES				%	TLV (Units)
<p>* Note: TLV of 10 ppm is based on Acetic Acid, which is released upon moisture curing of product. Balance of the product is considered non-hazardous per U.S. Dept. of Labor O.S.H.A. criteria re: 29 CFR 1910.1200 Hazard Communications Law. Cured product is non-hazardous silicone rubber.</p>					

SECTION III—PHYSICAL DATA			
BOILING POINT (°F.)	> 300°F	SPECIFIC GRAVITY (H ₂ O=1)	1.05
VAPOR PRESSURE (mmHg.) @ 20°C	< 5mmHg	PERCENT VOLATILE BY VOLUME (%)	< 5%
VAPOR DENSITY AIR=1)	Not applicable	EVAPORATION RATE (..... B, Ace=1)	< 1
SOLUBILITY IN WATER	Negligible		
APPEARANCE AND ODOR	Clear paste, acetic acid (vinegar-like) odor.		

SECTION IV—FIRE AND EXPLOSION HAZARD DATA			
FLASH POINT (Method Used)	FLAMMABLE LIMITS		
> 250°F, C.O.C.	Not applicable.		---
EXTINGUISHING MEDIA	Use dry chemicals, foam, CO ₂ .		
SPECIAL FIRE FIGHTING PROCEDURES	Use eye protection. use self-contained breathing apparatus when fire fighting in confined areas.		
UNUSUAL FIRE AND EXPLOSION HAZARDS	None known.		

SECTION V—HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE	10 ppm based on acetic acid which is released during moisture cure of product.
EFFECTS OF OVEREXPOSURE	Uncured product may irritate eyes. Prolonged or repeated contact with uncured product may irritate skin, especially in sensitive individuals.
EMERGENCY AND FIRST AID PROCEDURES	In eyes-flush with tepid water 15 mins., holding eyelids apart, consult physician. On skin-wash with soap and water, if irritation occurs consult physician. Inhalation-remove to fresh air, keep warm and quiet. Consult physician as needed.

SECTION VI—REACTIVITY DATA

	UNSTABLE		CONDITIONS TO AVOID
STABILITY	STABLE	X	None
INCOMPATIBILITY (Materials to avoid) Strong oxidizing agents (i.e., permanganates, peroxides, nitric acid, etc.)			
HAZARDOUS DECOMPOSITION PRODUCTS Pyrolysis may yield SiO ₂ , CO _x , and incompletely burned hydrocarbons.			
	MAY OCCUR		CONDITIONS TO AVOID
HAZARDOUS POLYMERIZATION	WILL NOT OCCUR	X	None

SECTION VII—SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED	Use rags, sawdust or other absorbent material. Place in disposal container. Use strong detergent and water, or chlorinated solvent cleaner with adequate ventilation to complete clean up.
WASTE DISPOSAL METHOD	Cured product may be disposed of in sanitary landfill. For uncured product use controlled incineration or bury in a posted toxic substances landfill as required by Federal, State, and local regulations.

SECTION VIII—SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type) Use NIOSH-MESA approved acid vapor respirator if ventilation is inadequate.			
	LOCAL EXHAUST		SPECIAL
VENTILATION	Preferred (50 f.p.m.)		None
	MECHANICAL (General)		OTHER
	Acceptable (50 f.p.m.)		None
PROTECTIVE GLOVES	Rubber or plastic gloves recommended.	EYE PROTECTION	Glasses or goggles sufficient to prevent contact.
OTHER PROTECTIVE EQUIPMENT None required.			

SECTION IX—SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING	Use normal storage and handling. Avoid heat. Store at room temperature to prolong shelf-life.
OTHER PRECAUTIONS	Contact with air or moisture causes polymerization and acetic acid vapors are released.

Revised: 11-04-85 John Michna