



Fel-Pro Incorporated
7450 N. McCormick Blvd
Box C1103
Skokie, Illinois 60076
Phone (312) 761-4500 and 674-7700

MATERIAL SAFETY DATA SHEET

2445-85B

Essentially similar to U.S. Dept. of Labor Form No. LSB-00S-4, May 1969

P/N 365

SECTION I

MANUFACTURER'S NAME Fel-Pro Incorporated		EMERGENCY TELEPHONE NO. (312) 674-7700
ADDRESS (Number, Street, City, State, and ZIP Code) 7450 N. McCormick Blvd., Skokie, Illinois 60076		
CHEMICAL NAME AND SYNONYMS Not applicable -- Mixture	TRADE NAME AND SYNONYMS Multipoxy Clear - Component B	
CHEMICAL FAMILY Amine curing agents	FORMULA Not applicable -- Mixture	

SECTION II—HAZARDOUS INGREDIENTS

PAINTS, PRESERVATIVES AND SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		
CATALYST			ALLOYS		
VEHICLE			METALLIC COATINGS		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHERS					

HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES	%	TLV (Units)
Amine curing agents	~93	
Balance of product is considered nonhazardous per U.S. Dept. of Labor		
O.S.H.A. criteria re: 29CFR1910.1200 Hazard Communications Law.		

SECTION III—PHYSICAL DATA

BOILING POINT (°F.)	>500°F	SPECIFIC GRAVITY (H ₂ O = 1)	1.0
VAPOR PRESSURE (mmHg.) @20°C	Negligible	PERCENT VOLATILE BY VOLUME (%)	Negligible
VAPOR DENSITY AIR = 1)	>1	EVAPORATION RATE (= 1)	Not Applicable
SOLUBILITY IN WATER	Slight		
APPEARANCE AND ODOR	White viscous liquid, amine odor		

SECTION IV—FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (Method Used) 490°F COC	FLAMMABLE LIMITS Not Applicable	Let	Uol
EXTINGUISHING MEDIA Use water fog, dry chemicals, foam, CO ₂ .			
SPECIAL FIRE FIGHTING PROCEDURES Wear self-contained breathing apparatus when fighting fires in confined areas.			
Use eye protection.			
UNUSUAL FIRE AND EXPLOSION HAZARDS Pyrolysis yields CO, CO ₂ and NO _x .			

SECTION V—HEALTH HAZARD DATA**THRESHOLD LIMIT VALUE**

Not determined.

EFFECTS OF OVEREXPOSURE

This material contains amine curing agents which may cause skin and eye irritation or burning.

Absorption through skin may be harmful. May cause skin sensitization or other allergic responses.

EMERGENCY AND FIRST AID PROCEDURES

On skin - wash with soap and water. If irritation occurs, consult physician.

In eyes - flush with tepid water 15 minutes holding eyelids apart. Consult physician

immediately. Inhalation, remove to fresh air, keep warm and quiet, consult physician.

SECTION VI—REACTIVITY DATA

STABILITY	UNSTABLE		CONDITIONS TO AVOID None
	STABLE	X	
INCOMPATIBILITY (Materials to avoid) Strong acids and epoxy resins			
HAZARDOUS DECOMPOSITION PRODUCTS Pyrolysis yields CO, CO ₂ and NO _x .			
HAZARDOUS POLYMERIZATION	MAY OCCUR	X	CONDITIONS TO AVOID Strong acids and epoxy resins
	WILL NOT OCCUR		

SECTION VII—SPILL OR LEAK PROCEDURES**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED**

Absorb with inert absorbent material. Sweep or scoop up and put in disposal container.

Flush area immediately with plenty of water; prevent washings from entering water way.

WASTE DISPOSAL METHOD

Controlled incineration or bury in a posted toxic substances landfill in accordance with Federal, State and Local Regulations.

SECTION VIII—SPECIAL PROTECTION INFORMATION**RESPIRATORY PROTECTION (Specify type)**

Use a NIOSH-MESA approved organic vapor respirator if ventilation is inadequate.

VENTILATION	LOCAL EXHAUST Acceptable (50 f.p.m.)	SPECIAL None
	MECHANICAL (General) Acceptable (50 f.p.m.)	OTHER None
PROTECTIVE GLOVES Recommended	EYE PROTECTION Sufficient to prevent contact.	
OTHER PROTECTIVE EQUIPMENT Wear splash-proof apron or coveralls to help avoid contact and maintain cleanliness.		

SECTION IX—SPECIAL PRECAUTIONS**PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING**

Store at room temperature. Practice reasonable care and cleanliness.

OTHER PRECAUTIONS

Keep out of reach of children.

Revised: 10-23-85 John Michna